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TFT LCD Approval Specification

MODEL NO.: N154I4-P02

Customer : _____

Approved by : _____

Note :

記錄	工作	審核	角色	投票
2007-01-23 13:28:38 CST	Approve by Dept. Mgr.(QA RA)	ys_lai(賴育賢 /54881/52755/43154)	Department Manager(QA RA)	Accept
2007-01-19 16:15:27 CST	Approve by Director	teren_lin(林添仁 /56910/36064)	Director	Accept

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REVISION HISTORY

Version	Date	Section	Description
Ver. 2.0	Jan, 09 '07	-	N154I4-P02 Approval Specifications was first issued。
Ver. 2.1	Jan, 19 '07	9	Change Label Definition

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1. GENERAL DESCRIPTION

1.1 OVERVIEW

The N154I4-P02 is a 15.4-inch TFT LCD cell with driver ICs and a 30-pin-and-1ch-LVDS circuit board. The product supports 1280 x 800 WXGA mode and can display up to 262,144 colors. The backlight unit is not built in.

1.2 FEATURES

- WXGA (1280 x 800 pixels) resolution
- DE (Data Enable) only mode
- 3.3V LVDS (Low Voltage Differential Signaling) interface
- RoHS Compliance

1.3 APPLICATION

-TFT LCD Notebook

-TFT LCD Monitor

- TFT LCD TV

1.4 GENERAL SPECIFICATI0NS

Item	Specification	Unit	Note
Active Area	331.2 (H) x 207.0 (V) (15.4" diagonal)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1280 x R.G.B. x 800	pixel	-
Pixel Pitch	0.2588 (H) x 0.2588 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally White	-	-
Surface Treatment	Hard coating (3H),Glare	-	-

1.5 MECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note
Weight	-	272.8	282.8	g	-
I/F connector mounting position	The mounting inclination of the connector makes the screen center within ±0.5mm as the horizontal.				(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position

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2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT (BASED ON CMO MODULE M190E5-L0A)

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1)
Operating Ambient Temperature	T_{OP}	0	+50	ºC	(1), (2)

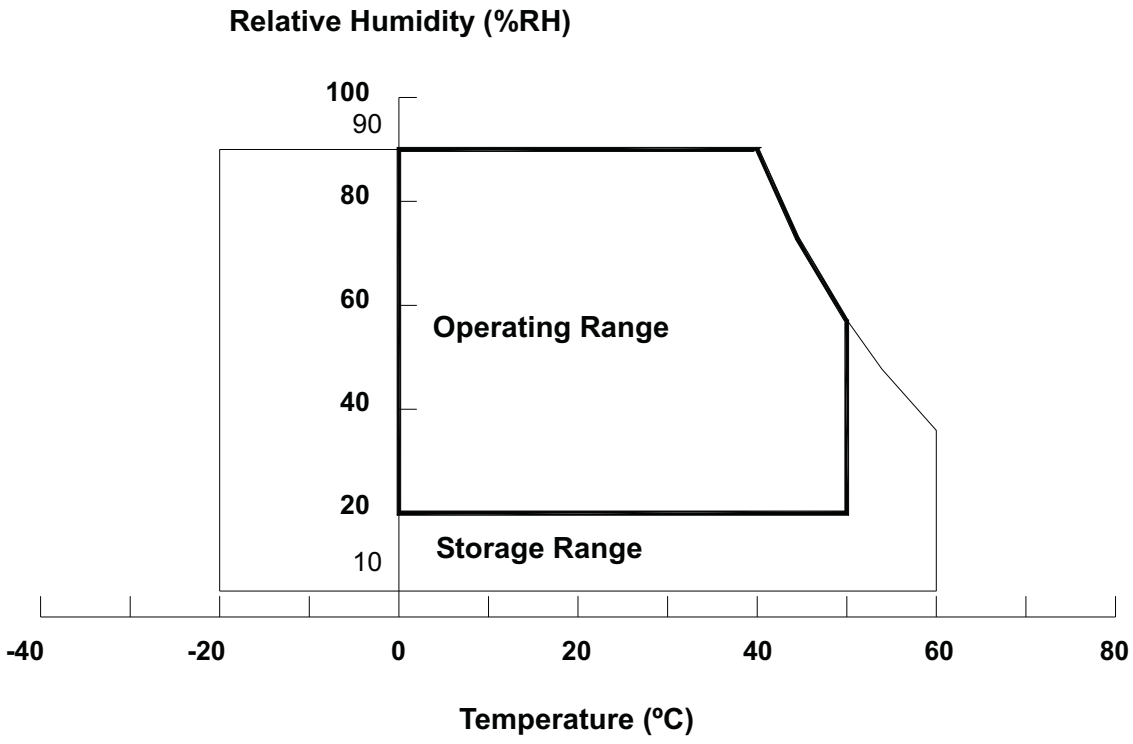
Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta ≦ 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

(c) No condensation.

Note (2) The temperature of panel surface should be 0 ºC Min. and 60 ºC Max.



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2.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

High temperature or humidity may reduce the performance of panel. Please store LCD panel within the specified storage conditions.

Storage Condition: With packing.

Storage temperature range: 25±5 ºC.

Storage humidity range: 50±10%RH.

Shelf life: 30days

2.3 ELECTRICAL ABSOLUTE RATINGS

Item	Symbol	Value		Unit	Note
		Min	Max		
Power Supply Voltage	V_{CC}	-0.3	+4.0	V	(1)
Logic Input Voltage	V_{IN}	-0.3	V_{CC}+0.3	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

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3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

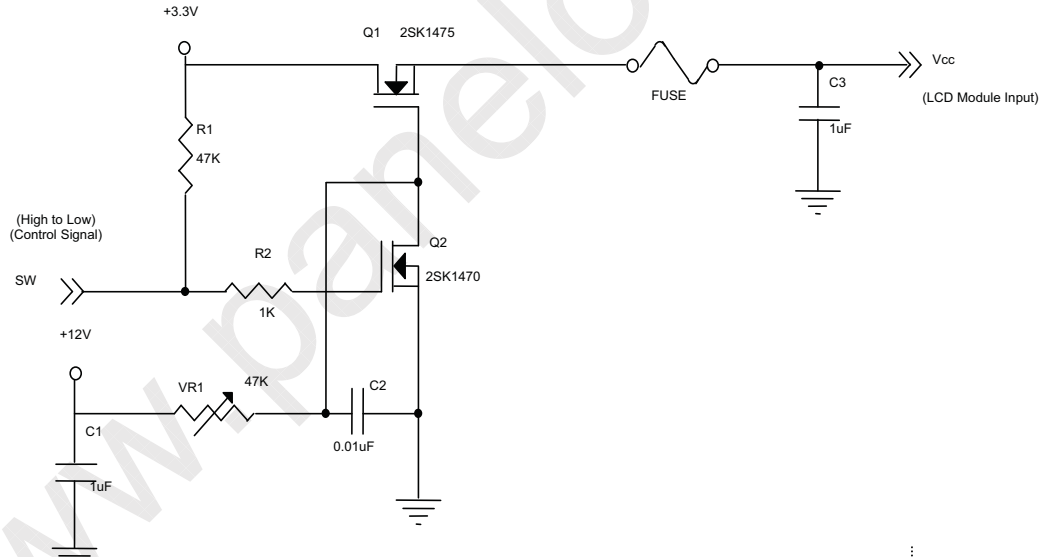
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		Vcc	3.0	3.3	3.6	V	-
Permissive Ripple Voltage		V_{RP}	-	50	-	mV	-
Rush Current		I_{RUSH}	-	-	1.5	A	(2)
Initial Stage Current		I_{IS}	-	-	1.0	A	(2)
Power Supply Current	White	Icc	-	330	390	mA	(3)a
	Black		-	460	580	mA	(3)b
LVDS Differential Input High Threshold		$V_{TH(LVDS)}$	-	-	+100	mV	(4), V_{CM}=1.2V
LVDS Differential Input Low Threshold		$V_{TL(LVDS)}$	-100	-	-	mV	(4) V_{CM}=1.2V
LVDS Common Mode Voltage		V_{CM}	1.125	-	1.375	V	(4)
LVDS Differential Input Voltage		$\|V_{ID}\|$	100	-	600	mV	(4)
Terminating Resistor		R_T	-	100	-	Ohm	

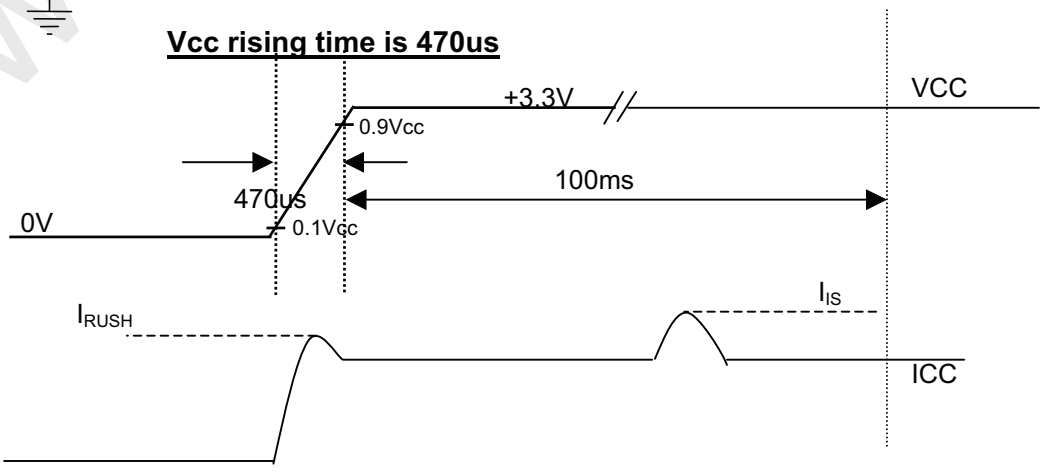
Note (1) The ambient temperature is Ta = 25 ± 2 ºC.

Note (2) I_{RUSH}: the maximum current when VCC is rising

I_{IS}: the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.





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Note (3) The specified power supply current is under the conditions at Vcc = 3.3 V, Ta = 25 ± 2 ºC, f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

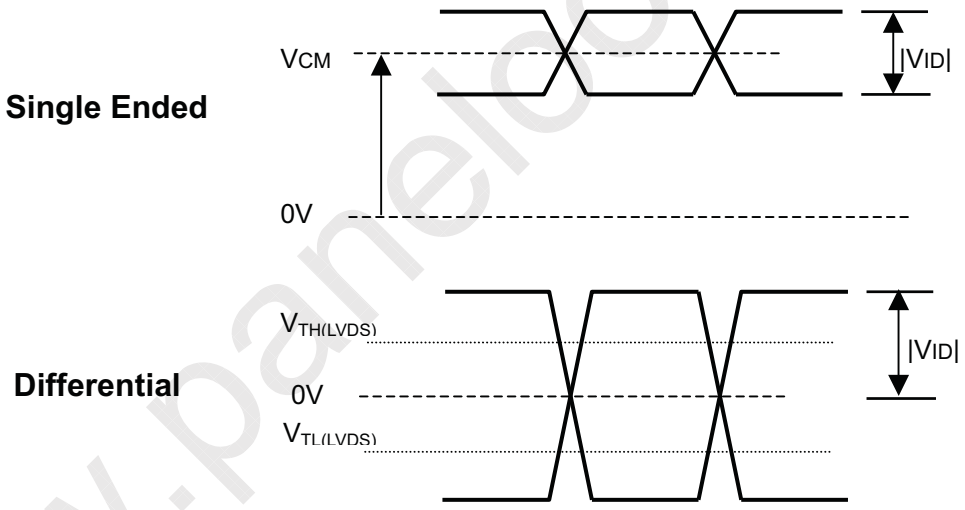
a. White Pattern

Active Area

b. Black Pattern

Active Area

Note (4) The parameters of LVDS signals are defined as the following figures.



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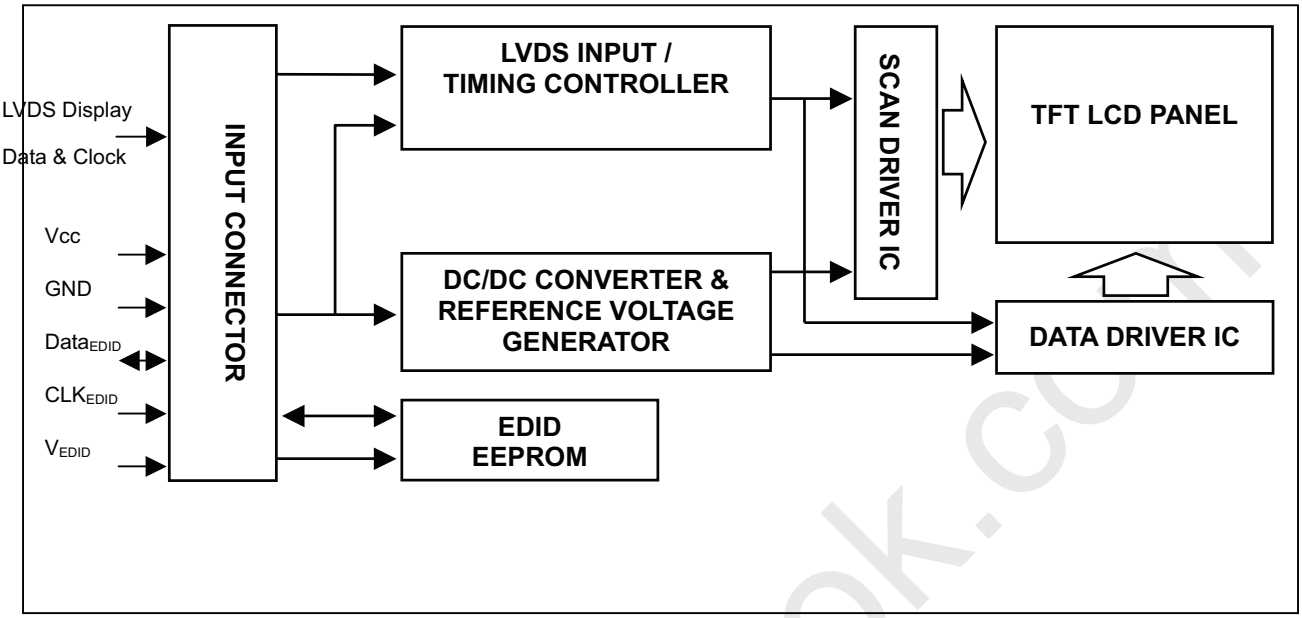
4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



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5. INPUT TERMINAL PIN ASSIGNMENT

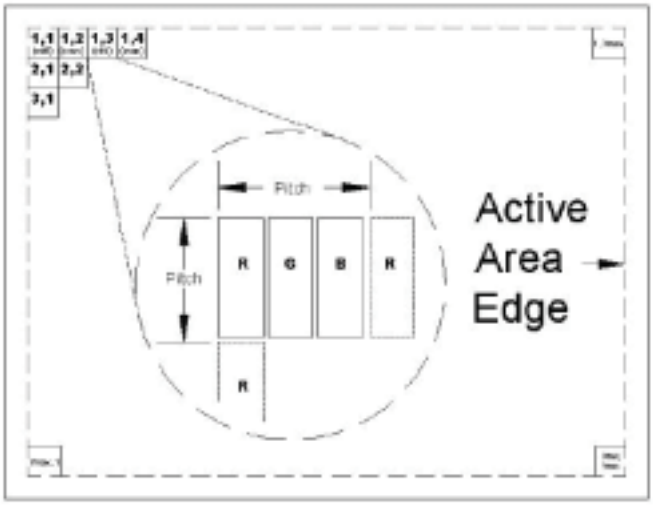
5.1 TFT LCD MODULE

Pin	Symbol	Description	Polarity	Remark
1	Vss	Ground		
2	Vcc	Power Supply +3.3 V (typical)		
3	Vcc	Power Supply +3.3 V (typical)		
4	V_{EDID}	DDC 3.3V Power		DDC 3.3V Power
5	NC	Non-Connection		
6	CLK_{EDID}	DDC Clock		DDC Clock
7	$DATA_{EDID}$	DDC Data		DDC Data
8	Rxin0-	LVDS Differential Data Input	Negative	R0~R5,G0
9	Rxin0+	LVDS Differential Data Input	Positive	
10	Vss	Ground		
11	Rxin1-	LVDS Differential Data Input	Negative	G1~G5, B0, B1
12	Rxin1+	LVDS Differential Data Input	Positive	
13	Vss	Ground		
14	Rxin2-	LVDS Differential Data Input	Negative	B2~B5, DE, Hsync, Vsync
15	Rxin2+	LVDS Differential Data Input	Positive	
16	Vss	Ground		
17	CLK-	LVDS Clock Data Input	Negative	LVDS Level Clock
18	CLK+	LVDS Clock Data Input	Positive	
19	Vss	Ground		
20	NC	Non-Connection		
21	NC	Non-Connection		
22	Vss	Ground		
23	NC	Non-Connection		
24	NC	Non-Connection		
25	Vss	Ground		
26	NC	Non-Connection		
27	NC	Non-Connection		
28	Vss	Ground		
29	NC	Non-Connection		
30	NC	Non-Connection		

Note (1) Connector Part No.: JAE-FI-XB30S-HF10 or equivalent

Note (2) User's connector Part No: FI-X30M or equivalent

Note (3) The first pixel is odd as shown in the following figure.



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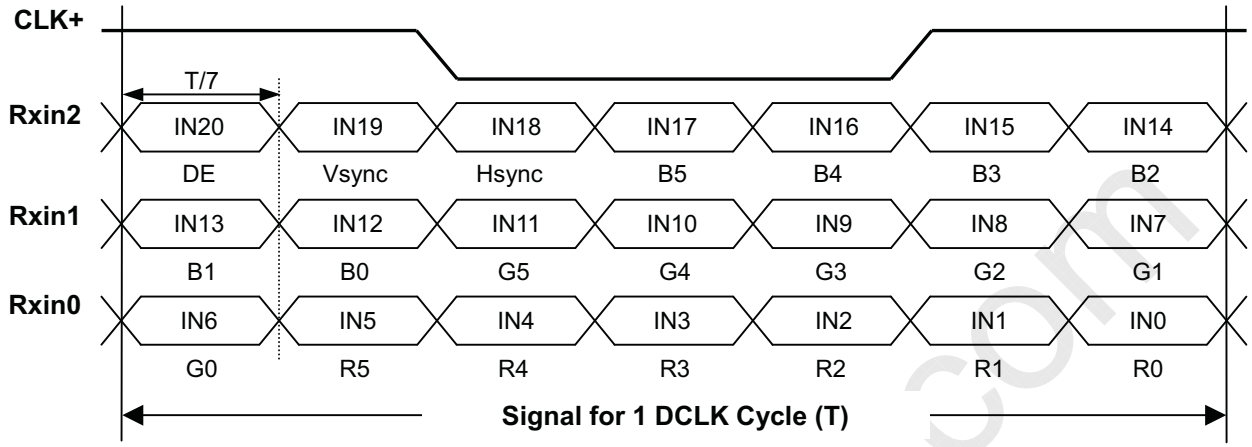
5.2 TIMING DIAGRAM OF LVDS INPUT SIGNAL



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5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
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	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
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	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

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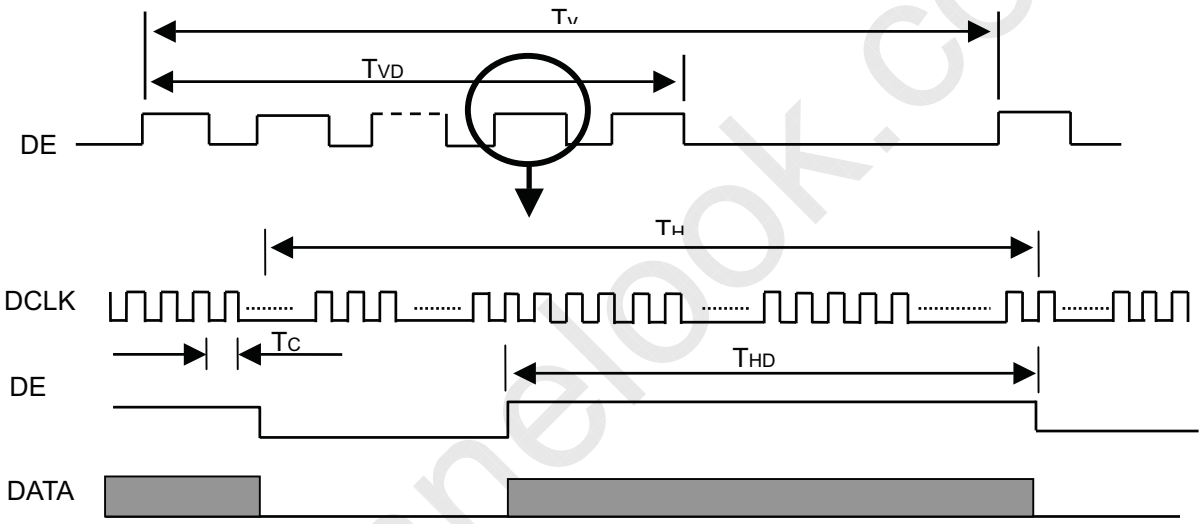
6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	-	71	80	MHz	-
DE	Vertical Total Time	TV	810	823	1000	TH	-
	Vertical Addressing Time	TVD	800	800	800	TH	-
	Horizontal Total Time	TH	1360	1440	1600	Tc	-
	Horizontal Addressing Time	THD	1280	1280	1280	Tc	-

INPUT SIGNAL TIMING DIAGRAM



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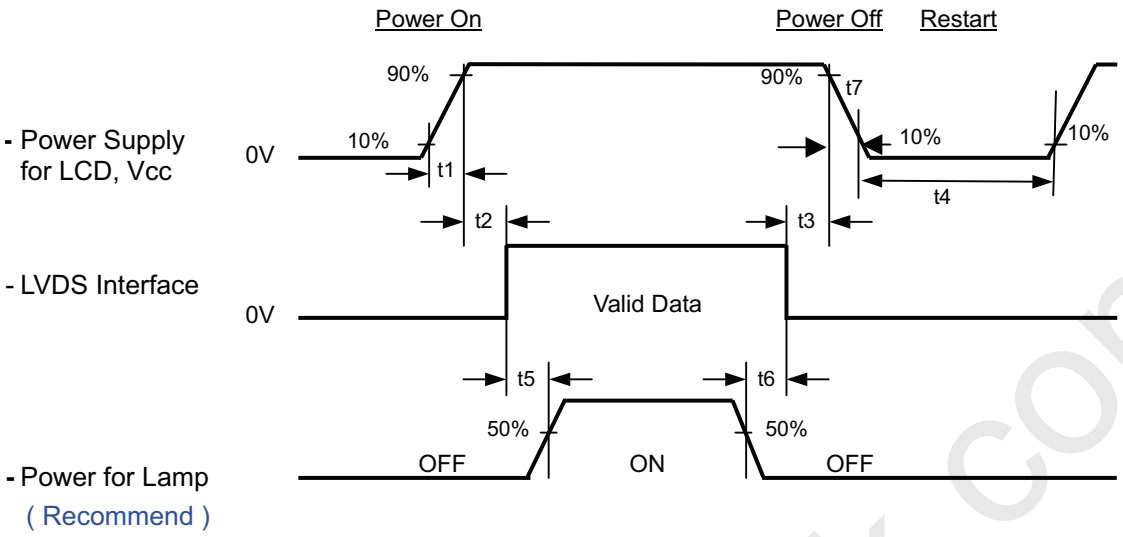
6.2 POWER ON/OFF SEQUENCE



Timing Specifications:

0.5 < t1 ≦ 10 msec

0 < t2 ≦ 50 msec

0 < t3 ≦ 50 msec

t4 ≧ 500 msec

t5 ≧ 200 msec

t6 ≧ 200 msec

Note (1) Please follow the power on/off sequence described above. Otherwise, the LCD module might be damaged.

Note (2) Please avoid floating state of interface signal at invalid period. When the interface signal is invalid, be sure to pull down the power supply of LCD Vcc to 0 V.

Note (3) The Backlight inverter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight inverter power must be turned off before the power supply for the logic and the interface signal is invalid.

Note (4) Sometimes some slight noise shows when LCD is turned off (even backlight is already off). To avoid this phenomenon, we suggest that the Vcc falling time is better to follow 5≦t7≦300 ms.

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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V_{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Inverter Current	I_L	6	mA
Inverter Driving Frequency	F_L	55	KHz

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown as below. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	Rcx	θ_x=0°, θ_Y =0° CS-1000T Standard light source "C"	Typ - 0.03	0.646	Typ + 0.03	-	(0),(6)
		Rcy			0.344		-	
	Green	Gcx			0.283		-	
		Gcy			0.591		-	
	Blue	Bcx			0.131		-	
		Bcy			0.124		-	
	White	Wcx			0.324		-	
		Wcy			0.365		-	
Center Transmittance		T%	θ_x=0°, θ_Y =0° CS-1000T, CMO BLU	8.15	8.75	-		(1), (8)
Contrast Ratio		CR		500	800	-	-	(1), (3)
Response Time		T_R	θ_x=0°, θ_Y =0°	-	1.3	8	ms	(4)
		T_F		-	3.7	12	ms	
Transmittance uniformity		δT%	θ_x=0°, θ_Y =0° USB2000	-	1.25	1.4	-	(1), (7)
Viewing Angle	Horizontal	θ_x+	CR≥10 USB2000	50	60	-	Deg.	(1), (2) (6)
		θ_x-		50	60	-		
	Vertical	θ_Y+		30	40	-		
		θ_Y-		50	60	-		

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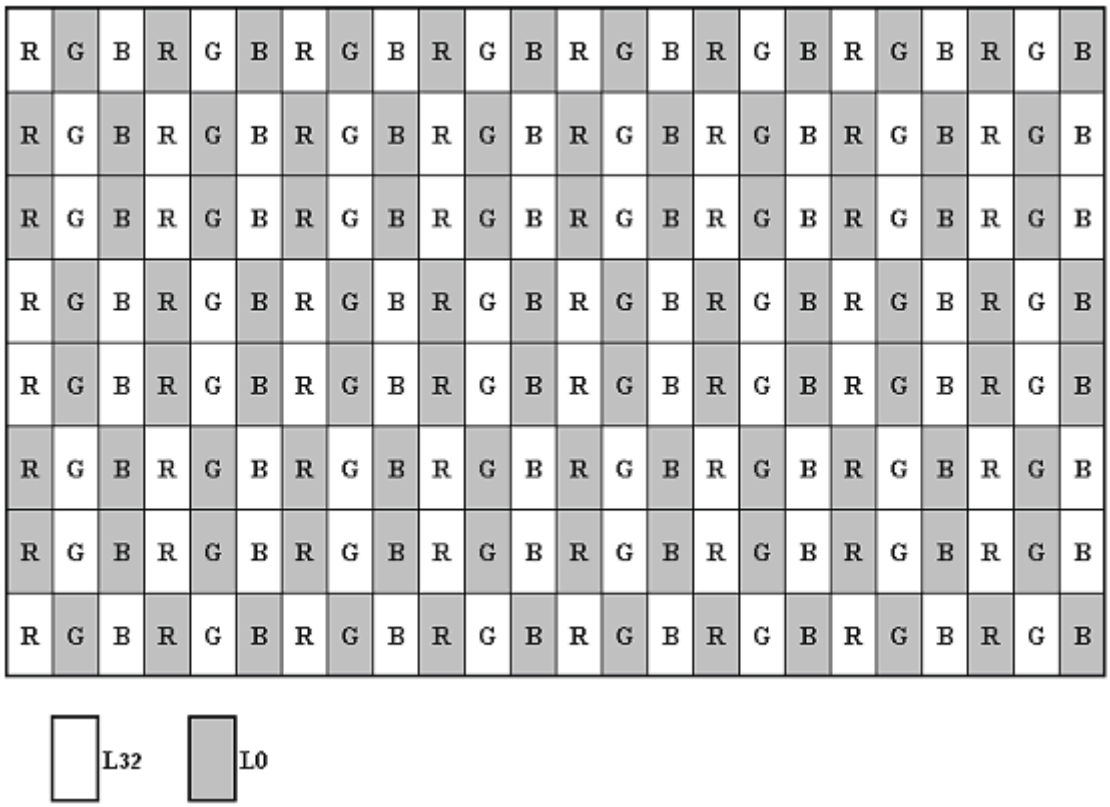
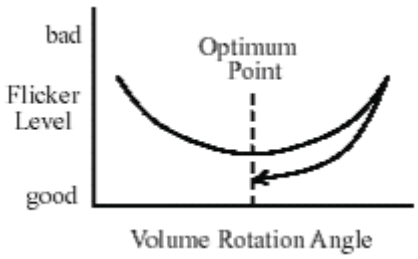
7.3 Flicker Adjustment

(1) Adjustment Pattern: 1H2V checker pattern as follows.



(2) Adjustment Method:

Flicker should be adjusted by turning the volume for flicker adjustment by the ceramic driver. It is adjusted to the point with least flickering of the whole screen. After making it surely overrun at once, it should be adjusted to the optimum point.



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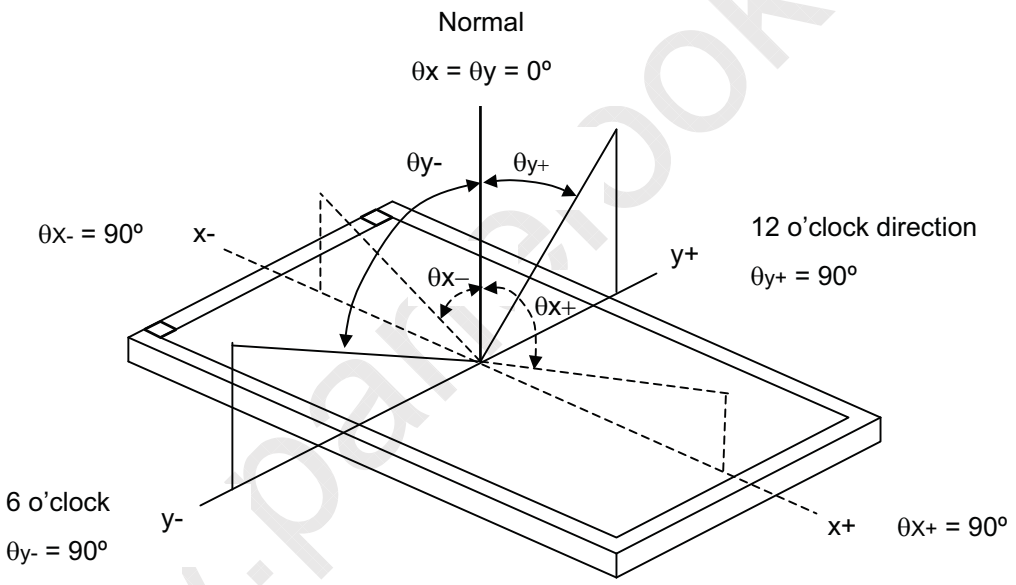
Note (0) Light source is the standard light source “C” which is defined by CIE and driving voltages are based on suitable gamma voltages. The calculating method is as following：

1. Measure Module’s and BLU’s spectrums. White is without signal input and R, G, B are with signal input. BLU is supplied by CMO.
2. Calculate cell’s spectrum.
3. Calculate cell’s chromaticity by using the spectrum of standard light source “C”

Note (1) Light source is the BLU which is supplied by CMO and driving voltages are based on suitable gamma voltages. White is without signal input and R, G, B are with signal input. SPEC is judged by CMO’s golden sample .

Note (2) Definition of Viewing Angle (θx, θy):



Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (7).

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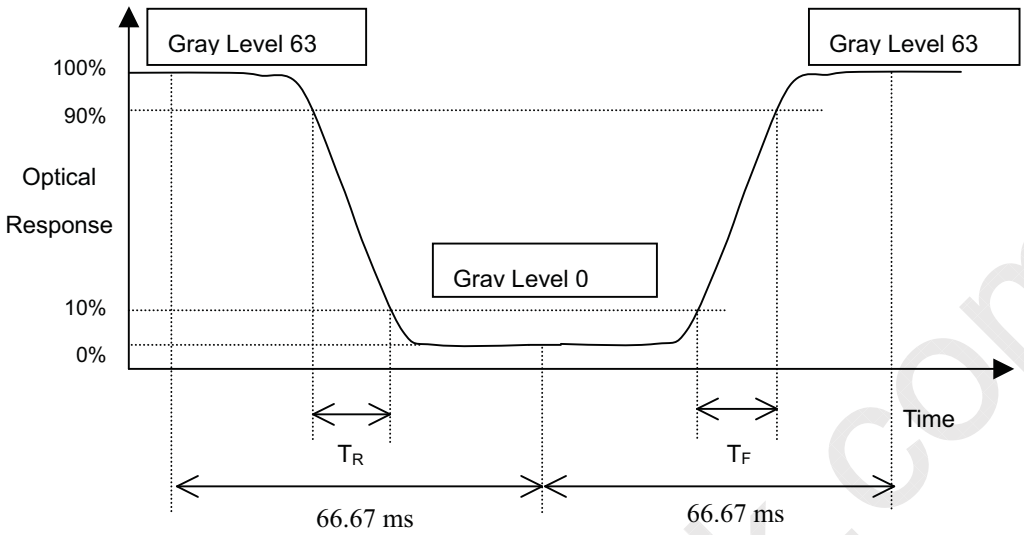
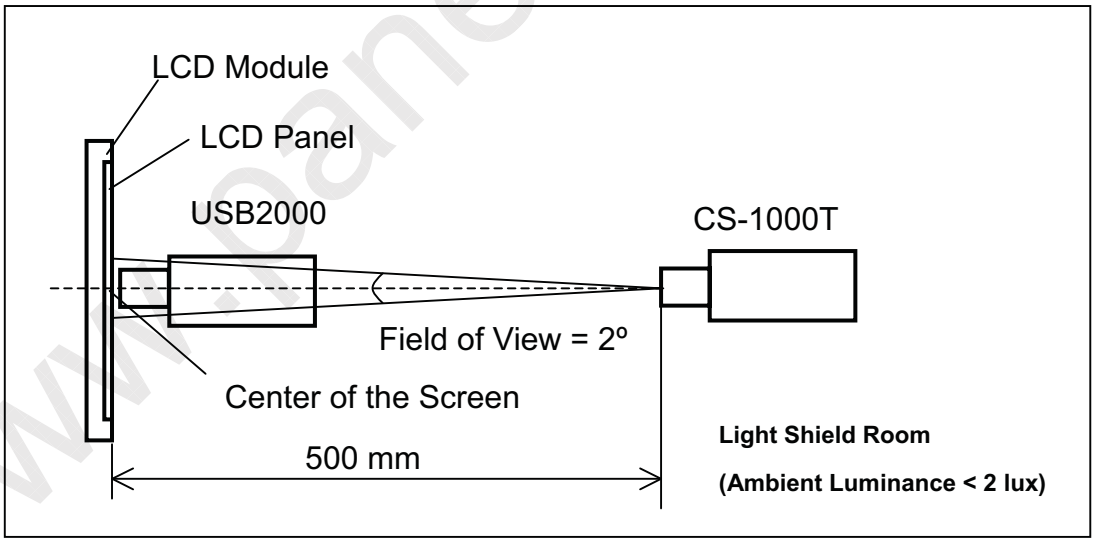
Note (4) Definition of Response Time (T_R, T_F):



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (7) Definition of Transmittance Variation (δT%):

Measure the transmittance at 5 points

$$\delta T\% = \frac{\text{Maximum } [T\%(1), T\%(2), \ldots T\%(5)]}{\text{Minimum } [T\%(1), T\%(2), \ldots T\%(5)]}$$

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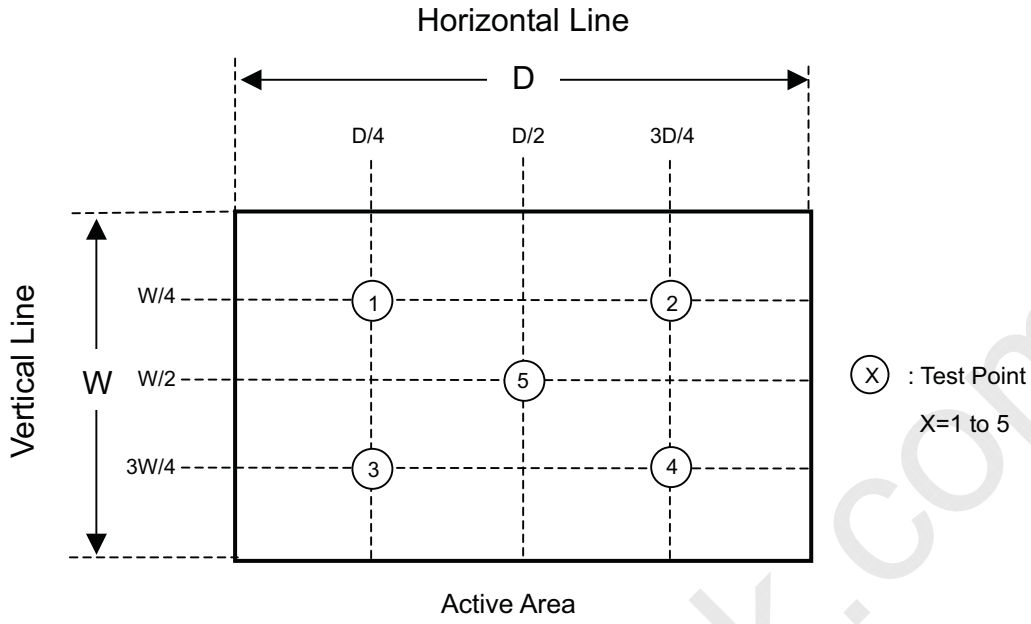

Note (8) Definition of Transmittance(T%):

Module is without signal input.

BLU is Supplied by CMO .

$$\text{Transmittance} = \frac{\text{Luminance of LCD module}}{\text{Luminance of backlight}} * 100\%$$

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8. PACKAGING

8.1 PACKING SPECIFICATIONS

(1) 20 open cells / 1 Box

(2) Box dimensions:524mm(L) X 432mm(W) X 445mm(H)

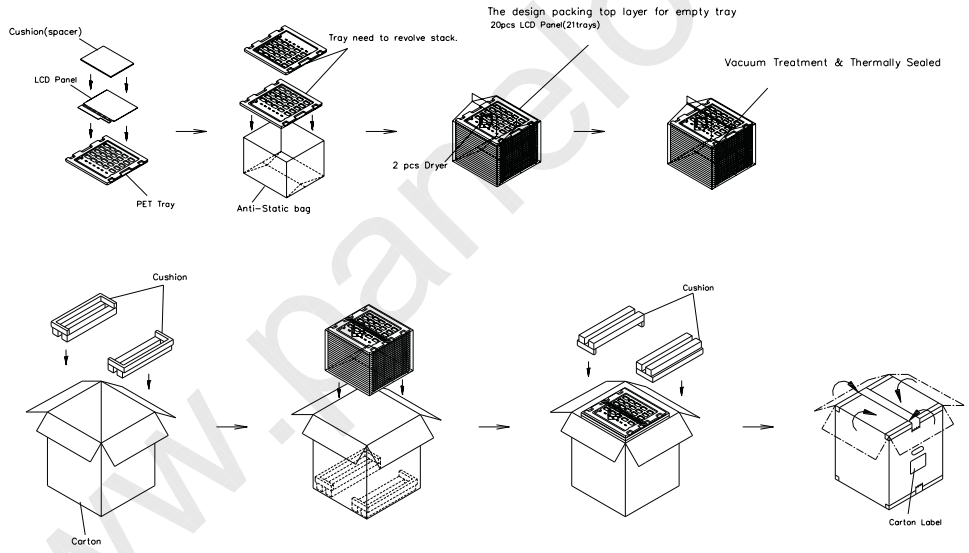
(3) Weight: approximately 11.436Kg (20 open cells per box)

8.2 PACKING METHOD

(1) Carton Packing should have no failure in the following reliability test items

Test Item	Test Conditions	Note
Packing Vibration	ISTA STANDARD Random, Frequency Range: 1 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation

(2) Packing method.



(1) 20 LCD+PCBA/1 box
(2) Carton dimensions : 524(L)x432(W)x445(H)mm
(3) Weight :approximately 10.88kg(20 Cells per box).

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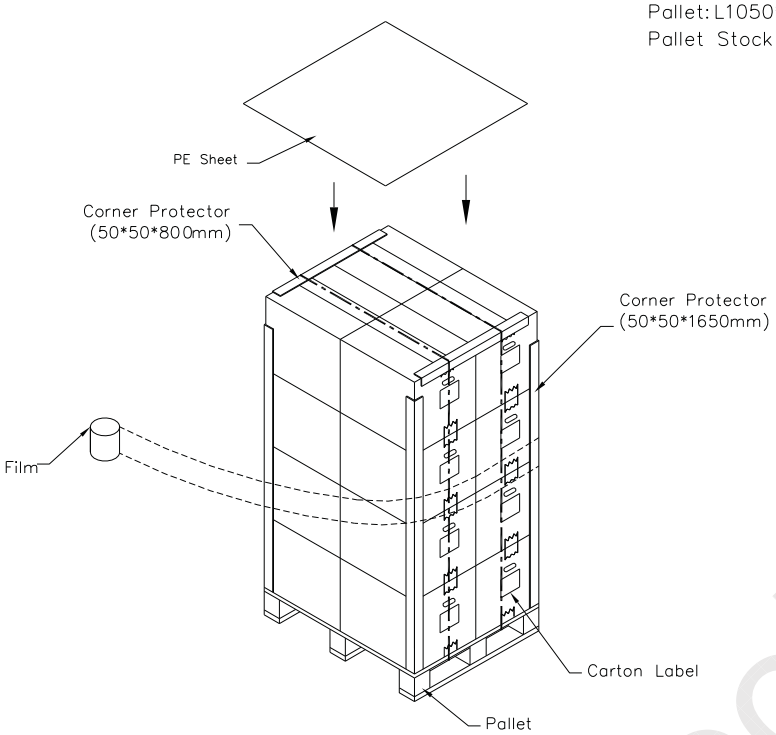
Pallet: L1050*W870*H145mm
Pallet Stock Dim: L1050*W870*H1925mm



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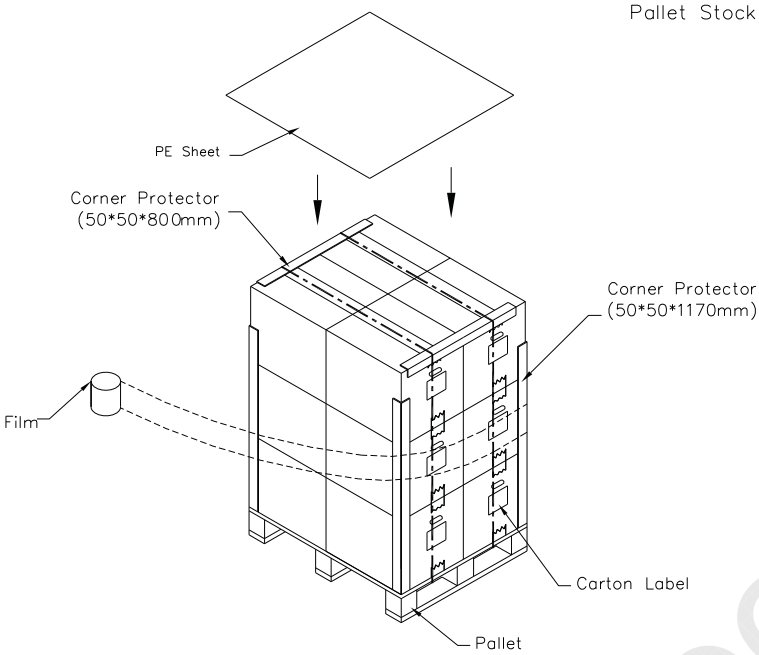
Pallet: L1050*W870*H145mm
Pallet Stock Dim: L1050*W870*H1480mm



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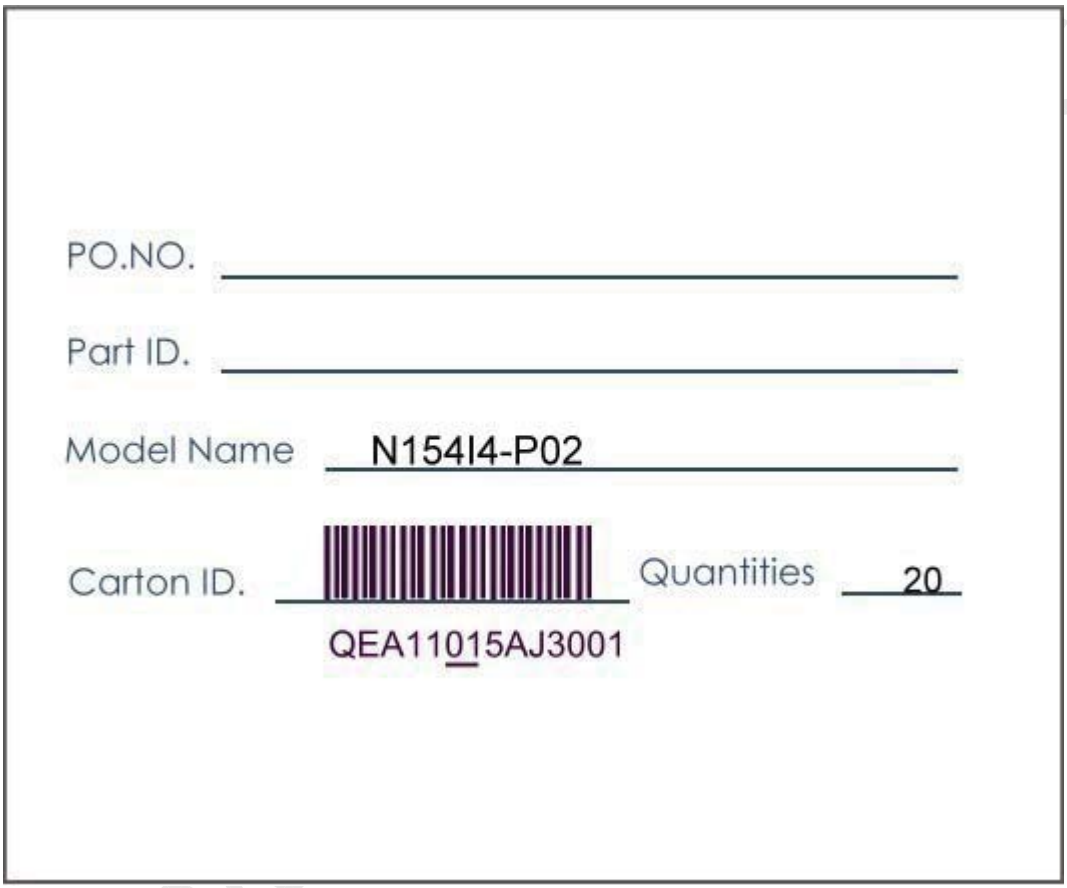
9. DEFINITION OF LABELS

9.1 CMO PANEL LABEL

The barcode nameplate is pasted on each cell as illustration for CMO internal control.

9.2 CARTON LABEL

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation



(a) Model Name: N154I4 –P02

(b) Carton ID: CMO internal control

(c) Quantities: 20

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10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

(1) Do not apply rough force such as bending or twisting to the product during assembly.

(2) To assemble backlight or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.

(3) It's not permitted to have pressure or impulse on the module because the LCD panel will be damaged.

(4) Always follow the correct power sequence when the product is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.

(5) Do not pull the I/F connector in or out while the module is operating.

(6) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.

(7) It is dangerous that moisture come into or contacted the product, because moisture may damage the product when it is operating.

(8) High temperature or humidity may reduce the performance of module. Please store this product within the specified storage conditions.

(9) When ambient temperature is lower than 10ºC may reduce the display quality. For example, the response time will become slowly.

10.2 SAFETY PRECAUTIONS

(1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.

(2) After the product's end of life, it is not harmful in case of normal operation and storage.

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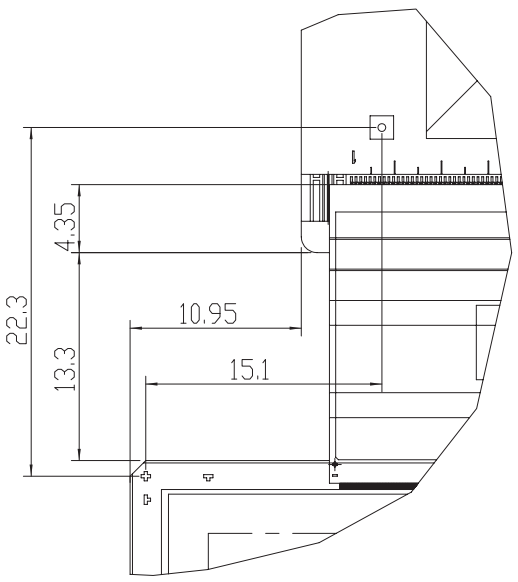
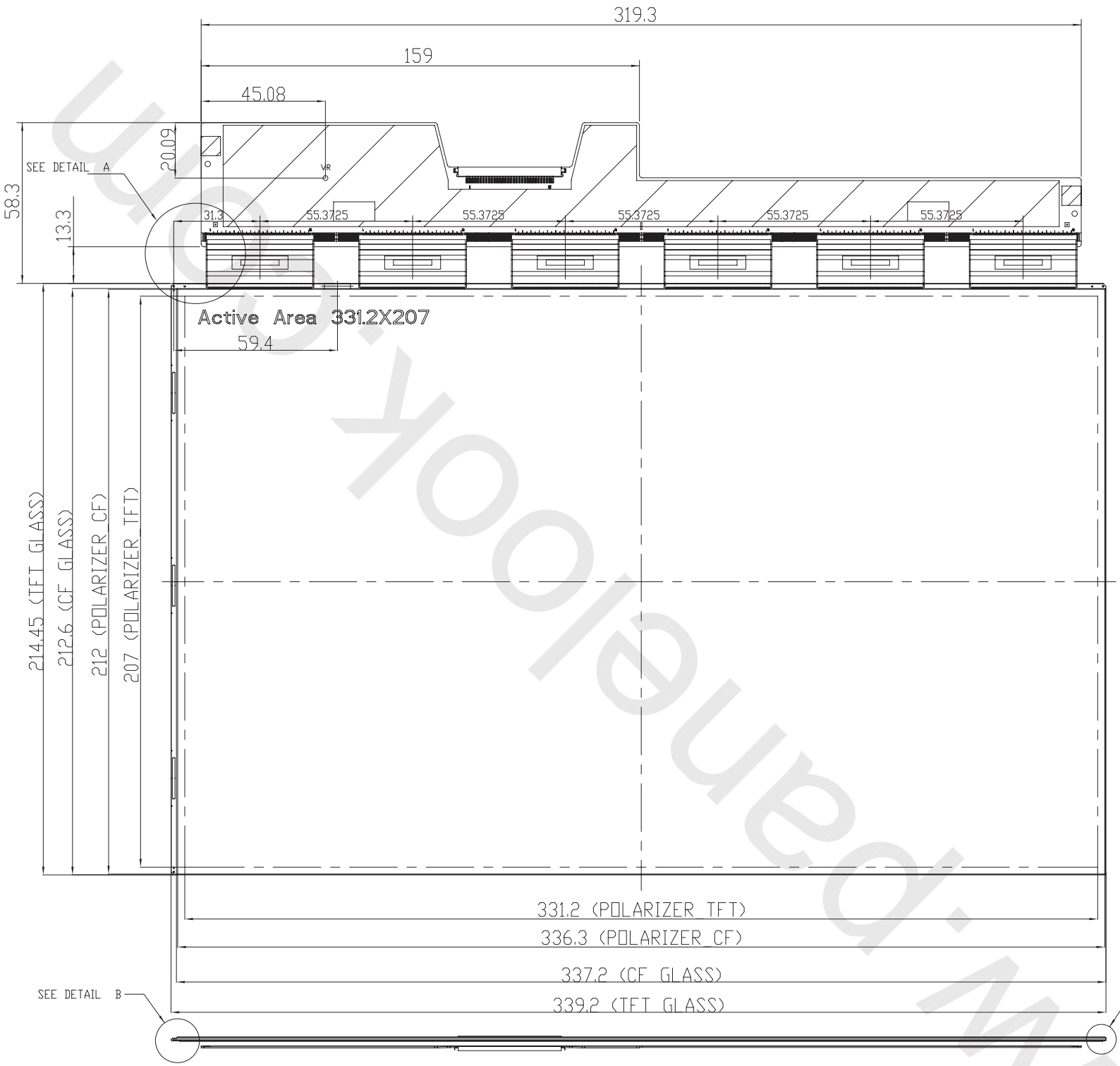
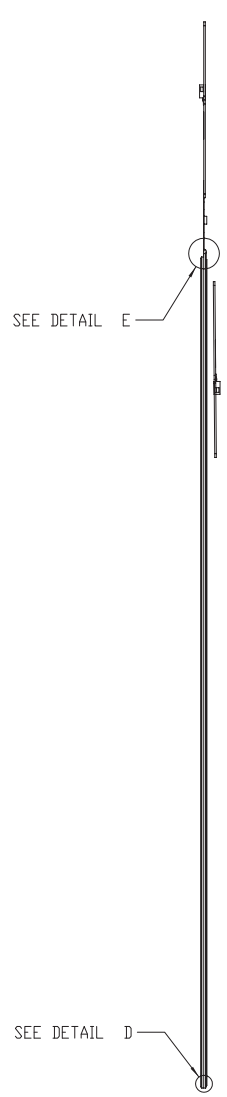
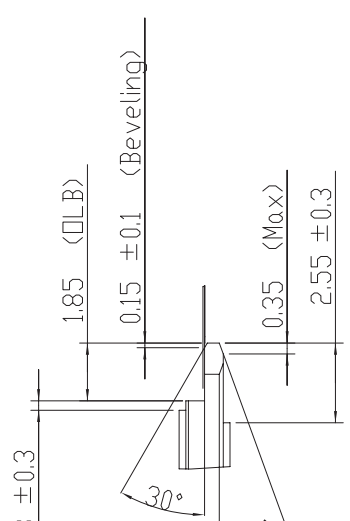


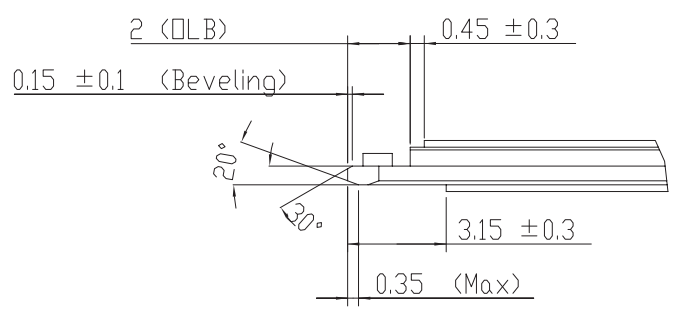
DETAIL A
SCALE 4:1



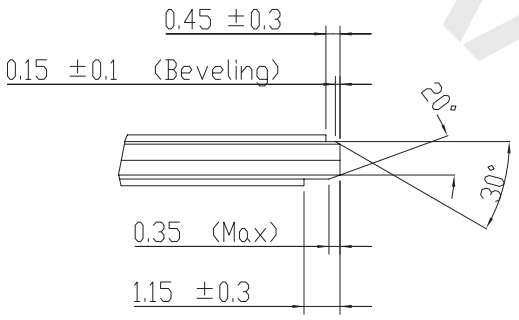




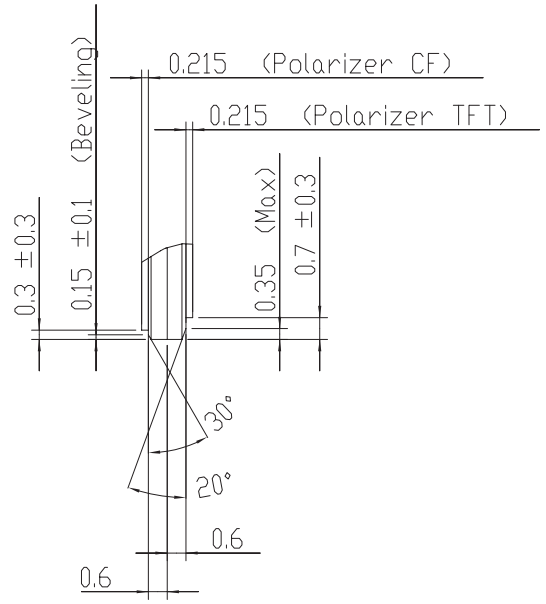
DETAIL E
SCALE 8:1



DETAIL B
SCALE 8:1



DETAIL C
SCALE 8:1



DETAIL D
SCALE 8:1

NOTE:
1.GENERAL TOLERANCE : ±0.2 mm.
2."*" MARKS THE DESIGN CRITICAL DIMENSIONS.
3." Ⓟ " MARKS THE PROCESS CRITICAL DIMENSIONS.

Mark	Description	Date	Changed_By	Approved_By	ECN No.	Remark

TITLE	PCB+CDF+Panel_Drawing N15412-L0X					2D REV.	A
						3D REV.	1.15
Approved	Bill Sheu	Drawing No.	N154C4105A				
Checked	Shunnan Chang	Part No.	TBD				
Drawer	Julie Lien	Material	TBD		Sheet	1 / 1	A1
Designer	Julie Lien	Date	21-Jun-2006	Scale	1:1	Unitmm	

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